

**Garant**

**Steel boring bar A.. PDUNL 93°, for indexable inserts DN., left-hand, Shank Ø / insert size: 25/11mm**


**Order data**

Order number	250627 25/11
GTIN	4045197650634
Item class	21T

**Technical description**

Minimum pre-drill Ø $D_{min}$	32 mm
Lever screw	259018 6
suitable indexable insert	DN.. 1104..
Lever	259015 7
Insert size	11 mm
Shim punches pack	259047 2
Shim pins pack	259044 4
Centre offset $L_3$	18.5 mm
ISO code toolholder	A25R PDUNR/L11
Shim	259031 7
Overall length L	200 mm
Clamping height $L_2$	24 mm
Setting angle $\kappa$	93 degrees
Shank Ø $D_s$	25 mm
Standard	DIN 8024
Application type	left-hand

Boring depth up to	3xD
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

## Accessories

Lever Type 7	259015 7
Lever screw Type 6	259018 6
Shim Type 7	259031 7
Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces Type 2	259047 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 2,5 mm	674242 2,5